



| | | | | | |
|--------------|------------------|--------|-------------------------|-----------------|---------|
| DATE | PRESS MODEL | | | NO. OF STATIONS | |
| COMPANY | TOOLING STANDARD | EURO | TSM | Other | |
| USER CONTACT | TOOLING SIZE | B Size | D Size | Other | |
| PHONE NO. | PUNCH MAT. | Stand. | Stainless steel | Other | |
| E-MAIL | DIE MAT. | Stand. | Lined W/C | Other | |
| | | | AVAILABILITY OF SAMPLES | Tools | Drwgs |
| | | | | | Tablets |

| | | | |
|-----------------------------|-------------|-----------------------------|-------------|
| Upper Tablet Face Drwg. No. | | Lower Tablet Face Drwg. No. | |
| Upper Punch (quantity) | | Lower Punch (quantity) | |
| Seal Groove Required | | Seal Groove Required | |
| Tooling Replacement | New | Tooling Replacement | New |
| Embossed | | Embossed | |
| Plain | Description | Plain | Description |
| Bisect Line | | Bisect Line | |
| Breakline type | | Breakline type | |

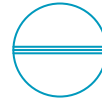
| | | | | | | |
|--------------------------|-------|---------|------------------|------|--------|-------|
| TABLET SHAPE/SIZE | Round | Capsule | Modified Capsule | Oval | Square | Other |
| Dim. A | | | | | | |
| Dim. B | | | | | | |

| | | | | | | | |
|-----------------------|------------|-------------------|-----------|--------------|--------------|------|-------|
| TABLET PROFILE | Flat Faced | Flat Beveled Edge | Convex | Convex Bevel | Compound Cup | Ball | Other |
| | | | | | | | |
| Radius 1 | Radius 2 | Bevel Angle | Cup Depth | Land | | | |

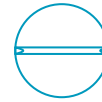
| | | | | |
|--|--------------|----------------------------------|---------------------|-----------|
| DIE | Die size | TOOL MARKING REQUIREMENTS | PRODUCT NAME | |
| Die Quantity | BBB (Ø21Ø22) | Upper Punch | | |
| | BB (Ø24) | Lower Punch | | |
| Tapered Dies (+0,04 mm on Dia. 5 mm Deep) | B (Ø30,16) | Die | Existing | New |
| | D (Ø38,1) | | Film-Coated | Sticky |
| 1 End | 2 Ends | | Abrasive | Corrosive |
| | Other | | | |

| | | | | |
|----------------------|---|-------|-----|----|
| EXTRA OPTIONS | Tools drawgs. for approval (after ordering) | | Yes | No |
| Punches | Dies | Notes | | |
| Chrome working part | Chrome die bore | | | |
| Chrome other | Chrome other | | | |

TYPE A
PROTRUDING
BY RADIUS



TYPE B
PROTRUDING
BY RADIUS



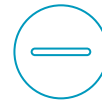
TYPE C
DECREASING
BY CONCAVE RADIUS



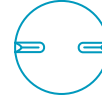
TYPE D
DECREASING
BY CONCAVE RADIUS



TYPE E
SHORT BIASECT
BY RADIUS



TYPE E1
PARTIAL BIASECT
BY RADIUS



TYPE F
THROUGHOUT
STRAIGHT



TYPE G
THROUGHOUT
STRAIGHT SHALLOW



TYPE H
THROUGHOUT
STRAIGHT DEEP



TYPE U
THROUGHOUT
DOUBLE ANGLE (SNAP)

